



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

APR 05 2018

D119-756-013
Job Sheet 175465



Part No: D119-756-013

Job Qty: 1 ea

Part Name: Quick Release Pip Pins



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP Rev:A New Issue 06-06-27 JLM IPP Rev B revB dwg, picklist 06.07.27 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	4/6/18	4/6/18	0.00	0.00	Start Up Stores/Pkg-1			APR 05 2018
110	Packaging	1 pcs	4/6/18	4/6/18	0.00	0.00	Packaging1-1			APR 05 2018
120	QC	1 pcs	4/6/18	4/6/18	0.00	0.00	QC4			Smb
125	DC	1 pcs	4/6/18	4/6/18	0.00	0.00	DC			Smb
130	Packaging	1 pcs	4/6/18	4/6/18	0.00	0.00	Packaging3-1			APR 06 2018
140	QC21-FG	1 Ea	4/6/18	4/6/18	0.00	0.00	QC21			fs 120

Part Op 125 - Photocopy bluefile & type labels per PPP D119-756-013 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D119-756-013 Location : FG120

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
BLRS-020	Quick Release Pin (1/4" X 1.5")	4 pcs (4 ea)	90-Start up Operation	S012431

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	BLRS-020	4	16	0

Part Specifications

Specifications could not be found.



Container No: S058374



Part: D119-756-013

Job No: 175465

Serial No/Batch: S058374

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

linda.lacelle@dartaero.com

Date: 04/05/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					